

# PARTS LIST

## HT236DSV-R

### CONTENTS

1. MAIN BODY .....	1 ~ 4
2. ACCESSORIES .....	5 ~ 6
3. ENGINE .....	7 ~ 10
4. CARBURETOR, RECOIL STARTER .....	11 ~ 12

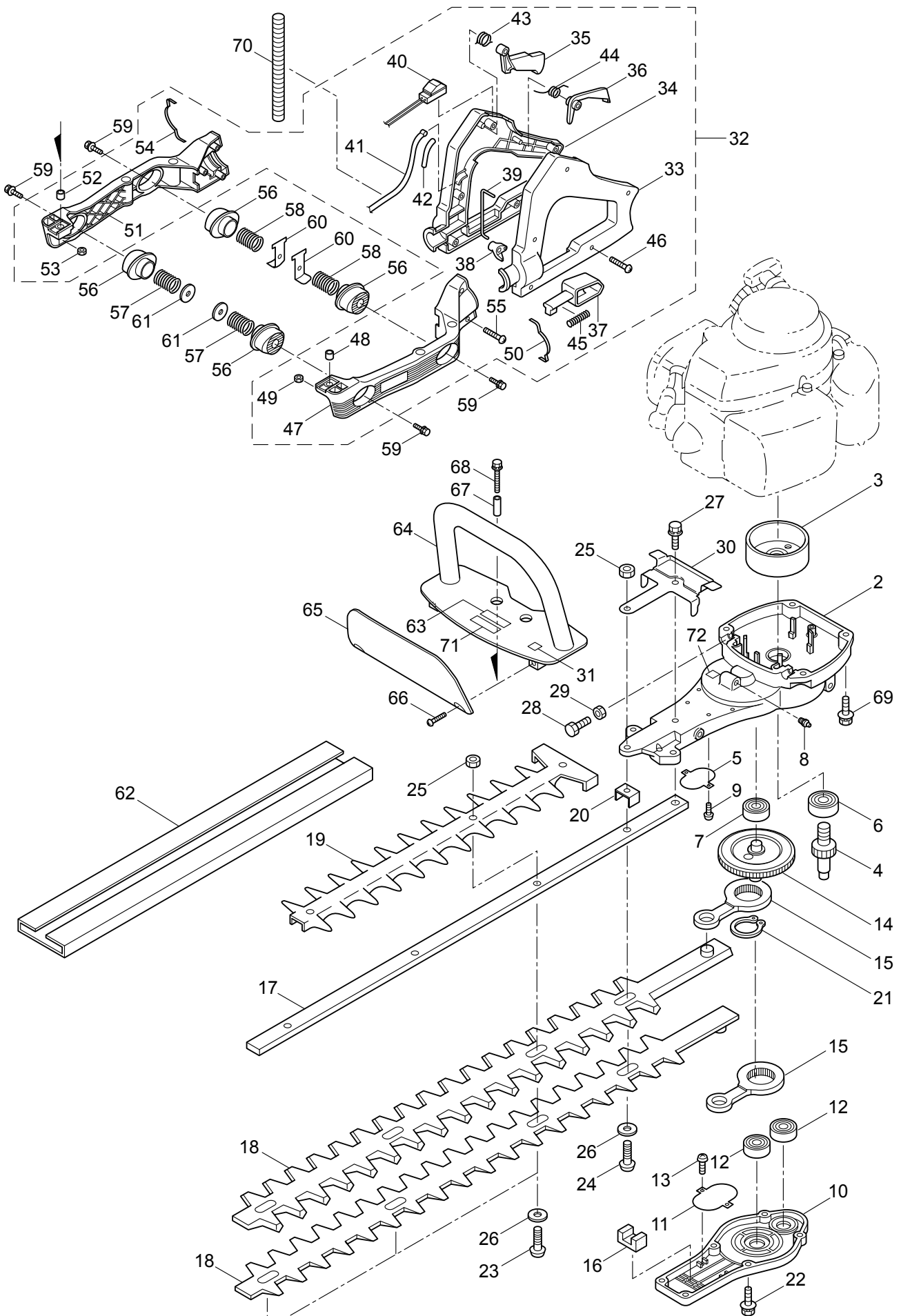
2009. 11.



**MARUYAMA**

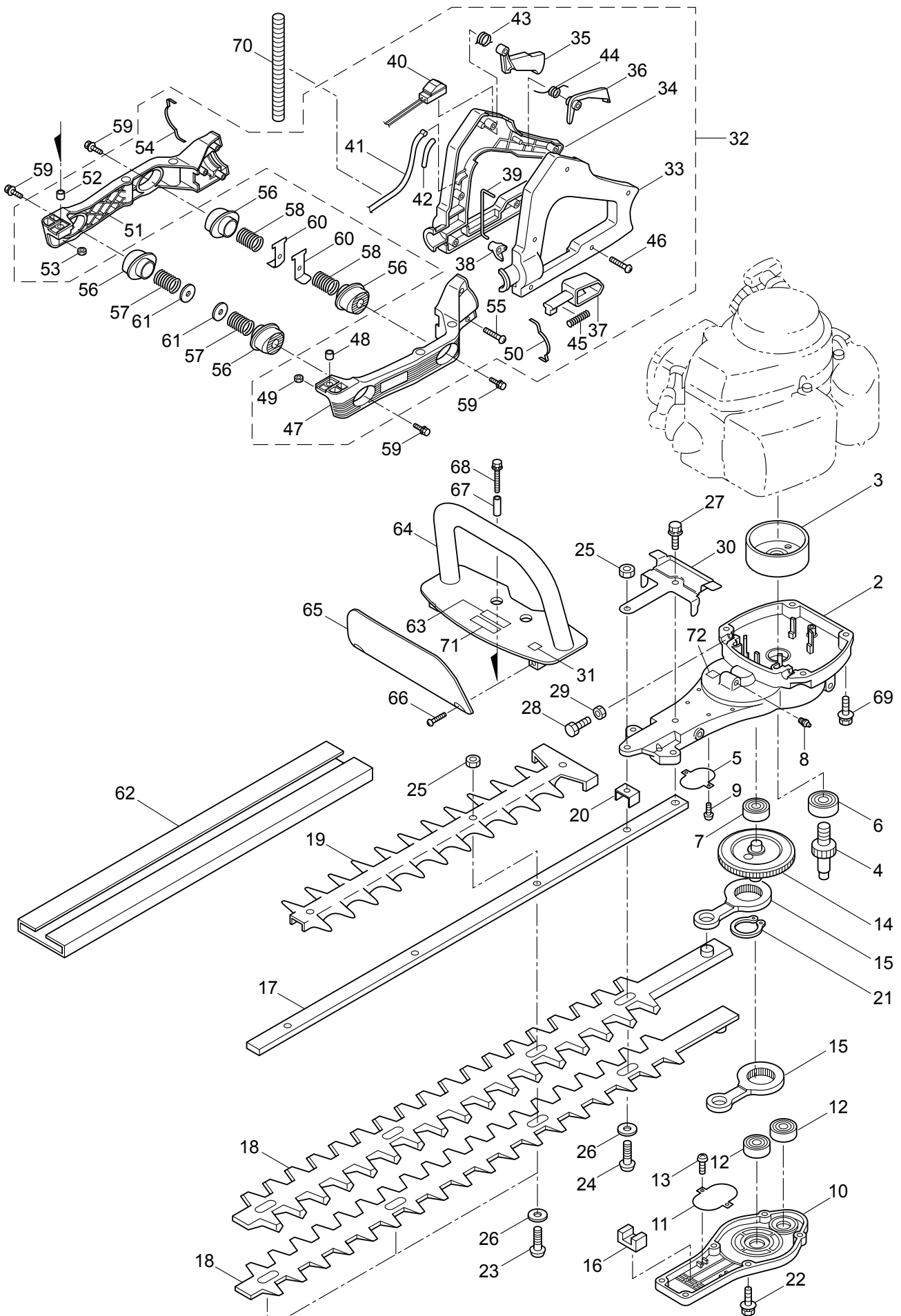
P/N 522647-1

1. HT236DSV-R  
MAIN BODY



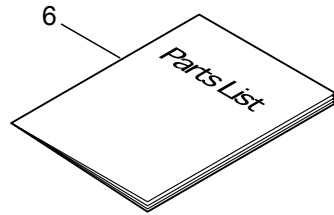
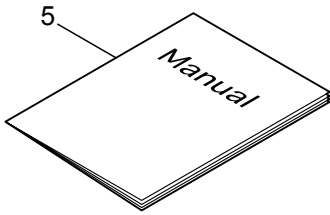
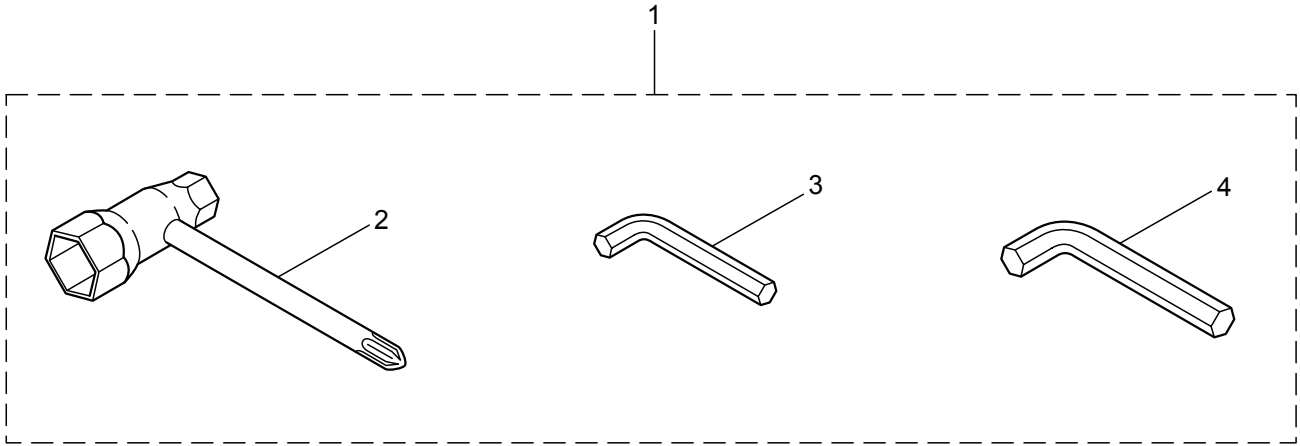
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	362236	HT236DSV-R	1	
1-2	271472	Upper Case	1	
1-3	270021	Drum	1	
1-4	271473	Pinion	1	
1-5	271474	Plate	1	
1-6	580767	Bearing	1	#6001 2RS
1-7	270423	Bearing	1	
1-8	991937	Grease Nipple	1	M6
1-9	991924	Screw	2	M3x5
1-10	271475	Lower Case	1	
1-11	271474	Plate	1	
1-12	270423	Bearing	2	
1-13	991924	Screw	2	M3x5
1-14	271465	Crank Comp.	1	
1-15	271466	Rod	2	
1-16	270567	Felt	1	
1-17	271467	Guide Plate	1	
1-18	271468	Blade	2	
1-19	270371	Blade Guard	1	
1-20	270757	Plate	1	
1-21	580777	Snap Ring	1	#26
1-22	580791	Bolt	6	M5x16
1-23	991914	Screw	3	
1-24	271229	Screw	1	
1-25	991941	U-Nut	4	M6
1-26	991913	Washer	4	
1-27	271458	Screw	1	
1-28	271230	Screw	2	
1-29	271231	Nut	2	
1-30	271469	Stopper	1	
1-31	283526	Label	1	
1-32	271454	Handle Ass'y	1	Incl.33-55
1-33	271278	Rear Handle (L)	1	
1-34	271279	Rear Handle (R)	1	
1-35	271280	Lever,Throttle	1	
1-36	271281	Stop Lever	1	
1-37	271282	Lock Lever	1	
1-38	271283	Lock Lever Stopper	1	
1-39	271284	Rod	1	
1-40	271285	Switch	1	
1-41	271398	Cable Comp.	1	
1-42	271287	Spacer	1	
1-43	271288	Spring	1	
1-44	271289	Spring	1	
1-45	270400	Spring	1	

1. HT236DSV-R  
MAIN BODY



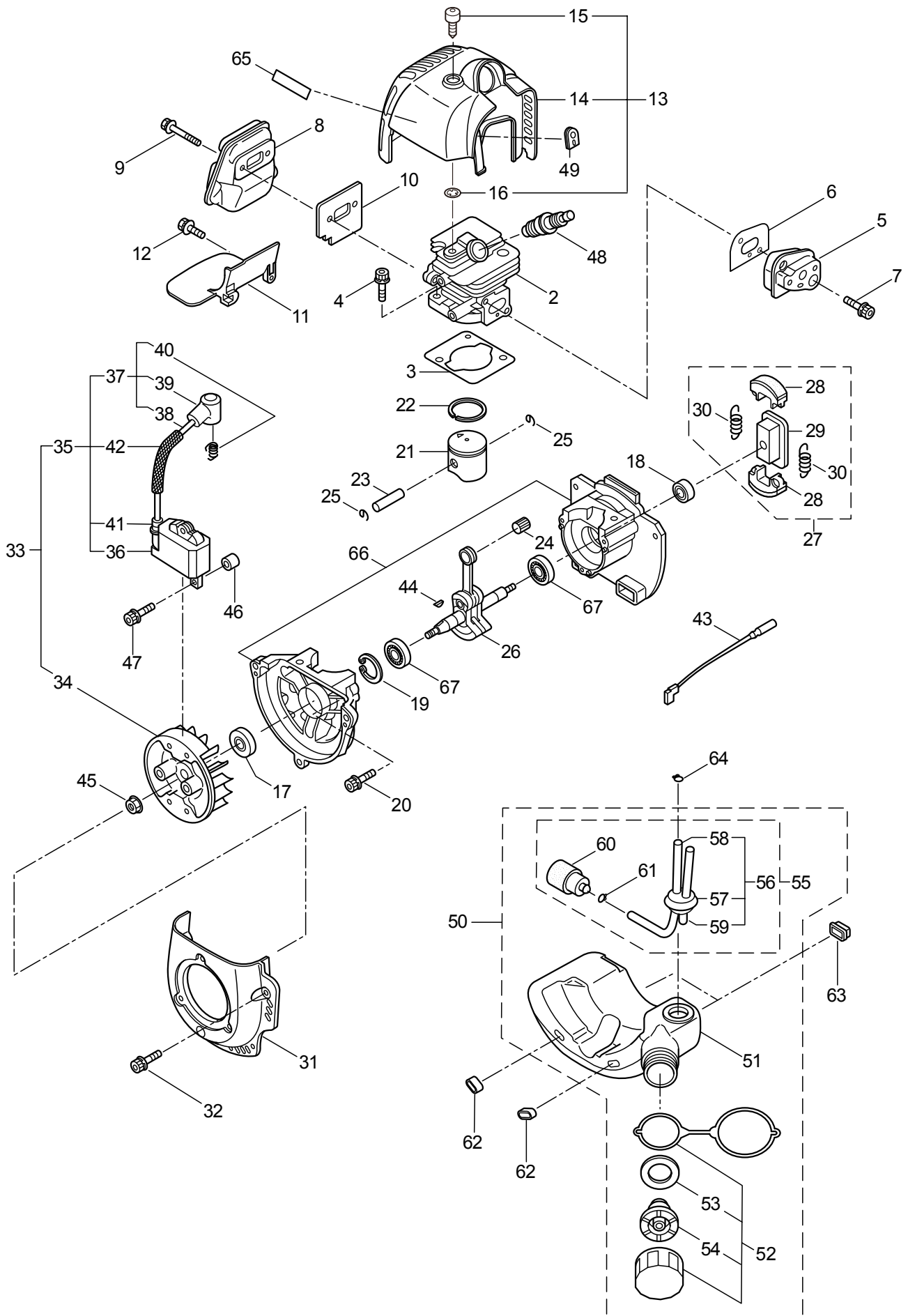
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	271276	Screw	5	
1-47	271482	Frame L	1	
1-48	271483	Spacer	1	
1-49	991941	U-Nut	1	M6
1-50	271484	Label, Line	1	
1-51	271485	Frame R	1	
1-52	271483	Spacer	1	
1-53	991941	U-Nut	1	M6
1-54	271484	Label, Line	1	
1-55	271276	Screw	3	
1-56	271455	Damper	4	
1-57	271456	Spring	2	
1-58	271457	Spring	2	
1-59	271458	Screw	4	
1-60	271459	Stopper, Rear	2	
1-61	271460	Washer	2	
1-62	217677	Cover of Blade	1	
1-63	270566	Label	1	
1-64	271476	Front Handle	1	
1-65	271477	Protector	1	
1-66	271478	Screw	2	
1-67	271479	Spacer	2	
1-68	271462	Screw	2	
1-69	271425	Screw	4	
1-70	271221	Tube	1	
1-71	266957	Label	1	
1-72	266960	Label	1	

2.HT236DSV-R  
ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	264606	Tool Set	1	Incl.2-4
2-2	264607	Box Spanner	1	10x19x(+)
2-3	219431	Wrench	1	3mm
2-4	219432	Wrench	1	4mm
2-5	271490	Instruction Manual	1	HT236DSV-R
2-6	522647	Parts List	1	HT236DSV-R

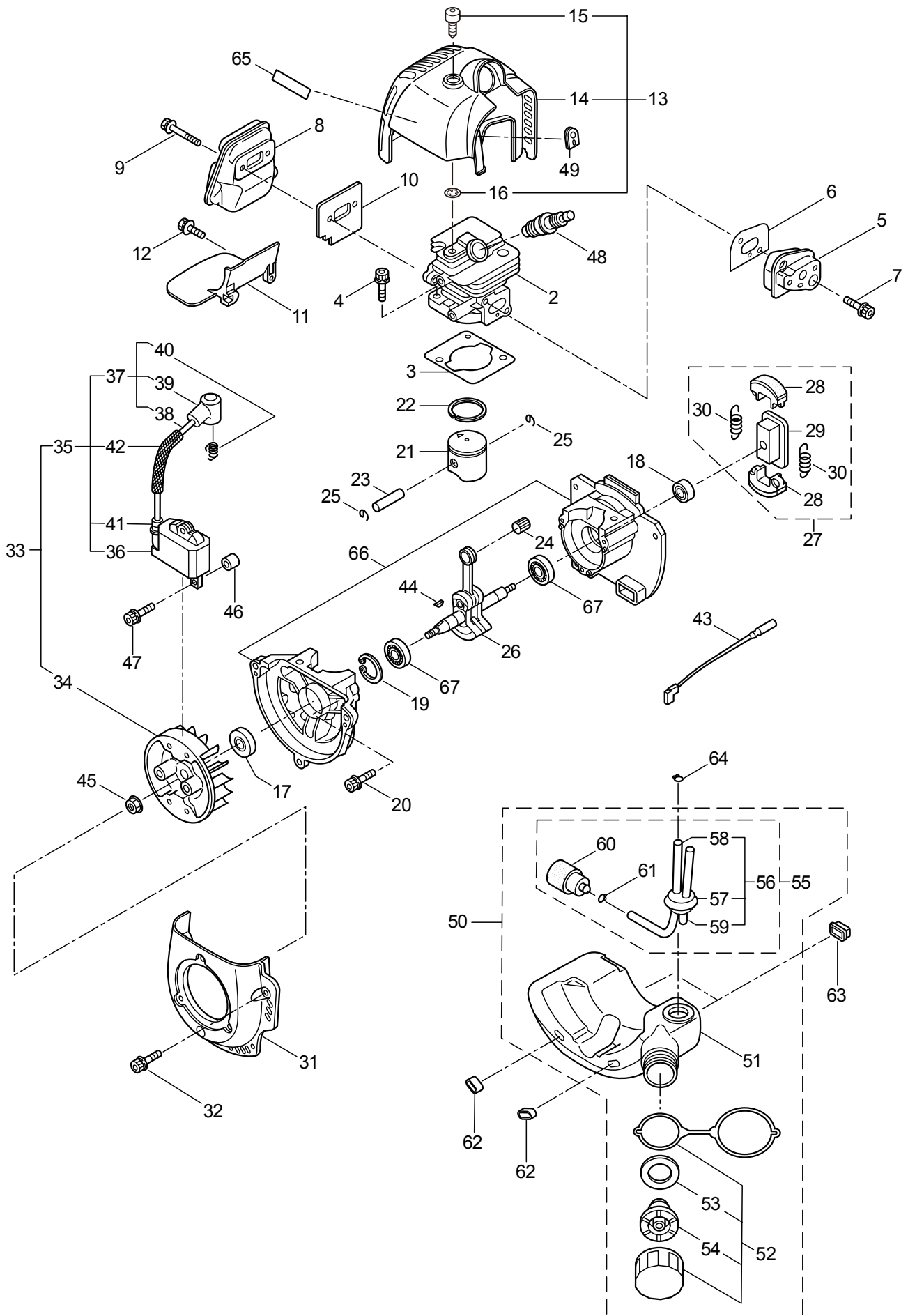
### 3. HT236DSV-R ENGINE





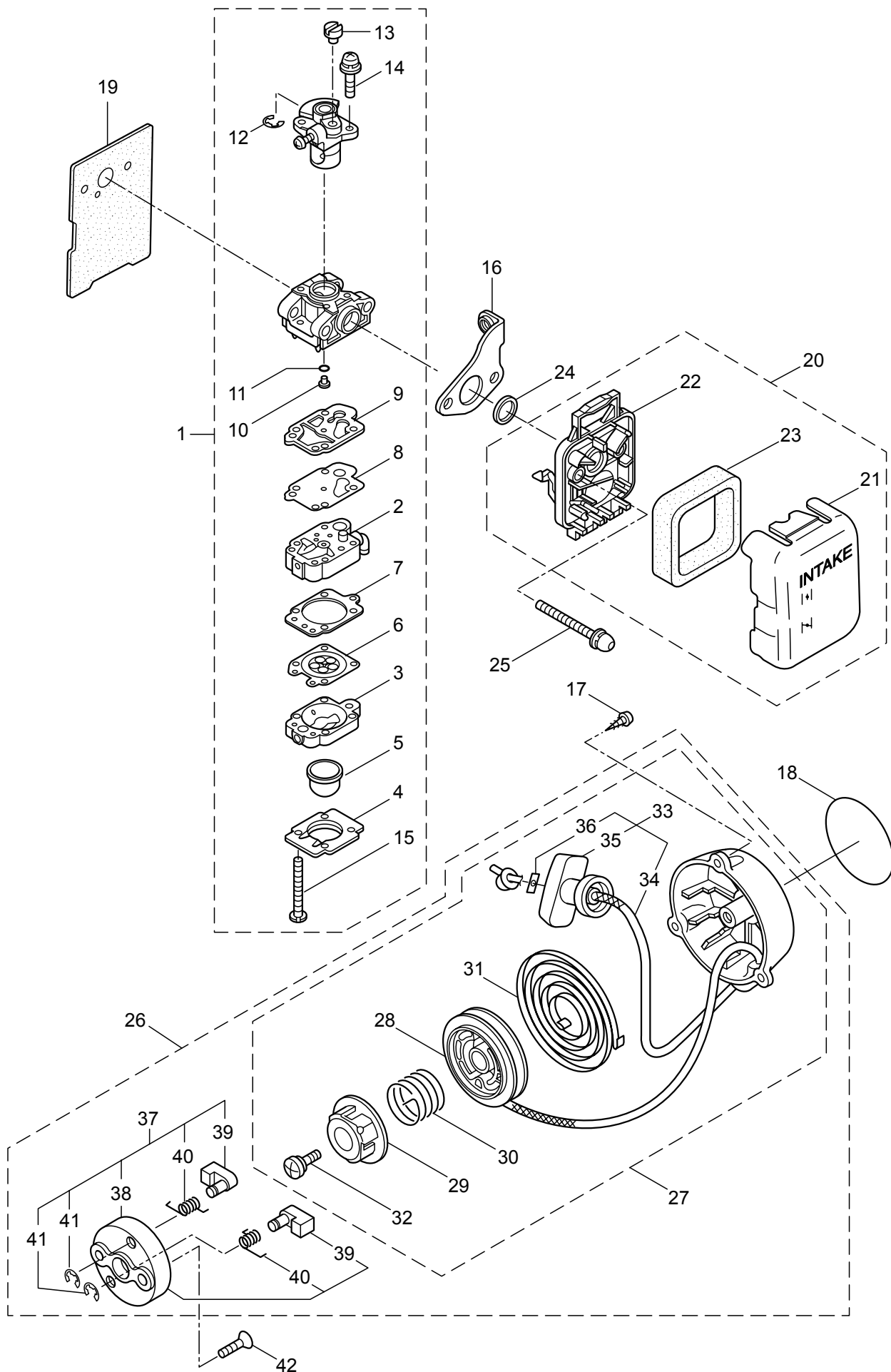
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	858485	Engine	1	HE230/08
3-2	283149	Cylinder	1	
3-3	283177	Gasket	1	
3-4	267290	Cap Screw	2	M5x20
3-5	265802	Insulator	1	New gasket required
3-6	267049	Gasket	1	
3-7	265924	Cap Screw	2	M5x25
3-8	283166	Muffler	1	
3-9	264223	Cap Screw	2	M5x40
3-10	283176	Gasket	1	
3-11	283175	Under Cover	1	
3-12	261607	Cap Screw	1	M5x16
3-13	286388	Top Cover Ass'y	1	Incl.14-16
3-14	283161	Top Cover	1	
3-15	286399	Knob	1	M5
3-16	286270	Washer	1	M5
3-17	262712	Oil Seal	1	TC10267
3-18	262713	Oil Seal	1	TC10207
3-19	054676	Snap Ring	1	#26
3-20	261246	Cap Screw	3	M5x25
3-21	283265	Piston	1	
3-22	263789	Piston Ring	1	
3-23	281185	Piston Pin	1	
3-24	261037	Bearing,Needle	1	KBK8x11x11.8x1
3-25	261576	Clip,Piston	2	
3-26	283155	Shaft Comp.	1	
3-27	280404	Clutch Ass'y	1	Incl.28-30
3-28	280568	Clutch Shoe	2	(2)required
3-29	280569	Clutch Boss	1	
3-30	280570	Spring	2	(2)required
3-31	283160	Fan Cover	1	
3-32	261250	Cap Screw	3	M5x20
3-33	283163	Magneto Ass'y	1	Incl.34-42
3-34	283164	Rotor/Fan	1	
3-35	283165	Ignition Coil Ass'y	1	Incl.36-42
3-36	283267	Coil	1	
3-37	283268	Spark Plug Wire Ass'y	1	Incl.38-40
3-38	283269	Spark Plug Wire	1	
3-39	283178	Plug Boot	1	
3-40	283270	Connector	1	
3-41	283271	Cap	1	
3-42	283272	Insulator	1	
3-43	269722	Lead	1	
3-44	261076	Woodruff Key	1	3x10
3-45	261077	Nut,Rotor	1	M6

### 3. HT236DSV-R ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	280381	Spacer	2	
3-47	281211	Cap Screw	2	M4x20
3-48	262483	Spark Plug	1	NGK BP6Y
3-49	283140	Grommet	1	
3-50	283437	Fuel Tank Ass'y	1	Incl.51-61
3-51	283162	Fuel Tank	1	
3-52	283438	Tank Cap Ass'y	1	Incl.53,54
3-53	283727	Gasket	1	
3-54	283764	Breather Ass'y	1	
3-55	265752	Fuel Pipe Pick-up Ass'y	1	Incl.56-61
3-56	264031	Fuel Pipe Ass'y	1	Incl.57-59
3-57	261115	Grommet	1	
3-58	261690	Fuel Pipe	1	160L
3-59	263038	Return Pipe	1	3x6x85L
3-60	264653	Filter Ass'y	1	
3-61	261117	Clip	1	
3-62	264318	Pad	2	
3-63	261118	Pad	2	
3-64	261117	Clip	1	
3-65	266959	Label	1	Caution
3-66	283150	Crankcase	1	
3-67	261181	Bearing	2	#6000C3

4. HT236DSV-R  
CARBURETOR, RECOIL STARTER



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	283436	Carburetor Ass'y	1	Incl.2-15
4-2	264155	Pump Body	1	
4-3	262991	Purge Body	1	
4-4	262992	Cover Plate	1	
4-5	261874	Primer Bulb	1	
4-6	283905	Diaphragm, Meterring	1	
4-7	262993	Gasket	1	
4-8	262994	Diaphragm,Fuel Pump	1	
4-9	282576	Gasket	1	
4-10	281487	Main Jet	1	#37
4-11	261871	O-Ring	1	
4-12	261876	E-Ring	1	
4-13	261658	Swivel	1	
4-14	264682	Screw	2	
4-15	262996	Screw	4	
4-16	268535	Stay	1	
4-17	280144	Tapping Screw	3	
4-18	285091	Label	1	HT236DSV-R
4-19	283181	Gasket	1	
4-20	264708	Cleaner Ass'y	1	Incl.21-23
4-21	264709	Cover	1	
4-22	264693	Housing	1	
4-23	264695	Filter	1	
4-24	268963	Gasket	1	19.4x14.8xt3.5
4-25	269834	Screw	2	
4-26	283171	Recoil Starter Ass'y	1	Incl.27-41
4-27	283172	Starter Ass'y	1	Incl.28-36
4-28	286363	Reel	1	
4-29	286364	Cam Plate	1	
4-30	283290	Spring	1	
4-31	280931	Spiral Spring	1	
4-32	267213	Screw	1	
4-33	283291	Rope Ass'y	1	Incl.34-36
4-34	283292	Starter Rope	1	
4-35	261725	Starter Grip	1	
4-36	283293	Rope Stopper	1	
4-37	283173	Starter Pulley Ass'y	1	Incl.38-41
4-38	283294	Starter Pulley	1	
4-39	280936	Ratchet	2	
4-40	283295	Spring	2	
4-41	020299	E-Ring	2	#4
4-42	264535	Screw	2	M6x20